

# ASSEMBLY INSTRUCTIONS

## MODEL #D4200-C - DINING CHAIR



### NOTE TO CUSTOMERS:

- For ease and speed of assembly we recommend that before you commence each step of the assembly that you identify all the parts required to complete that step.
- We recommend that where possible you allow sufficient space to assemble the item as close as possible to the place where it will be once assembled.
- For the protection of your furniture we recommend that the product is placed on a dry, soft, smooth and clean surfaces during assembly to prevent any damage. Avoid damp and direct sunlight.
- During assembly do not over tighten the screws or bolts, as this may damage the product.
- Please ensure you retain all the product packaging until the item is completely assembled.
- Periodically check all fitting and re-tighten as necessary.
- Never allow any liquids to remain on your furniture as absorption can cause the wood to warp or finish to de-laminate.
- It is recommended that this item should be assembled by two adults.

# Chair Assembly Tips

The key to correct chair assembly is to loosely attach all of the bolts, then gradually tighten them in succession until all of them are secure. Completely tightening one or more bolts prematurely can result in the following:

## ISSUE: CHAIR IS UNLEVELED

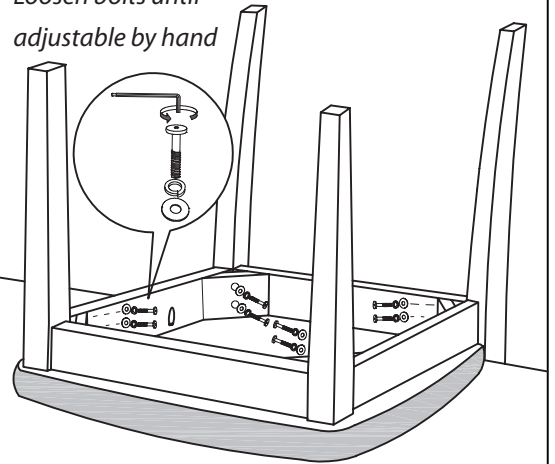
### Cause:

- Chairs can be wobbly or unlevelled if one or more bolts are fully tightened before all bolts are attached and / or tighten.
- Chairs can be wobbly or unlevelled if assembly is completed in a different room or surface than where the product is intended to primarily reside.

### Solution:

- Loosen each bolt in the seat box (front legs, back corner-blocks, and back apron) until they are adjustable by hand. Place the chair upright on the floor. Press firmly and evenly on the seat edges until the product sits level but do not lean against the chair back. Once the chair sits level on the desired surface, fully tighten each bolt.
- When assembling your chair, make sure to do it in the location that the chair will most often be used. Uneven flooring frequently accounts for wobbling issues.

*Loosen bolts until adjustable by hand*



## ISSUE: HOLES ARE MISALIGNED

### Cause:

- This issue can occur when some bolts are tightened fully before all other bolts are tightened or attached.

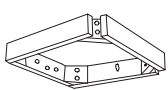
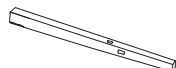
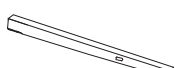
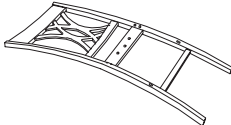




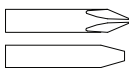
### Solution:

- Loosen each bolt in the seat box (front legs, back corner-blocks, and back apron) until finger tight. This will allow you to realign the holes and properly fasten the bolts to the frame.







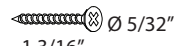

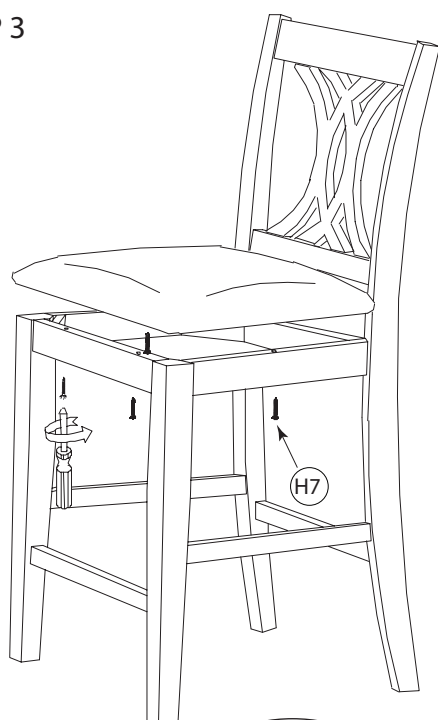
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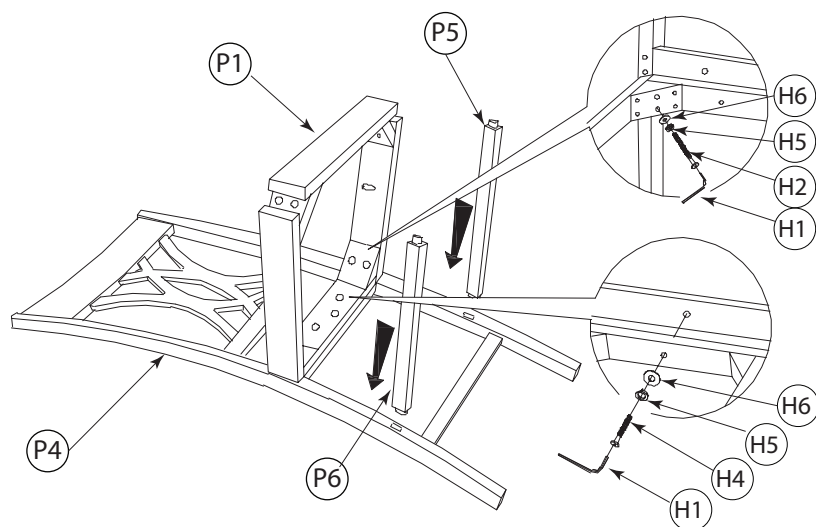
## PARTS IDENTIFICATION OF 2 PIECES OF CHAIRS

P1 Quantity: 2 	P2 Quantity: 2 	P3 Quantity: 2 	P4 Quantity: 2 	P5 Quantity: 2 
Chair Seat Frame	Front Leg-Left	Front Leg-Right	Chair Back Frame	Side Stretcher-Left
P6 Quantity: 2 	P7 Quantity: 2 	P8 Quantity: 2 	<b>TOOLS REQUIRED</b>  Household screw driver	
Side Stretcher-Right	Front Stretcher	Chair Seat		

## HARDWARE LISTS FOR 2 PIECES OF CHAIRS

H1 Allen Key  Quantity: 1 pc	H2 JCBC Bolts M6 x 80mm  Ø 15/64" 3 5/32" Quantity: 8 pcs	H3 JCBC Bolts M6 x 60mm  Ø 15/64" 2 23/24" Quantity: 8 pcs	H4 JCBC Bolts M6 x 35mm  Ø 15/64" 1 3/8" Quantity: 6 pcs	H5 Spring Washer 1/4"  Quantity: 22 pcs
H6 Flat Washer 1/4"  Quantity: 22 pcs	H7 Screw M4 x 30mm  Ø 5/32" 1 3/16" Quantity: 8 pcs	H8 Screw M4 x 38mm  Ø 5/32" 1 1/2" Quantity: 12 pcs	<b>STEP 3</b> 	

### STEP 1



### STEP 2

