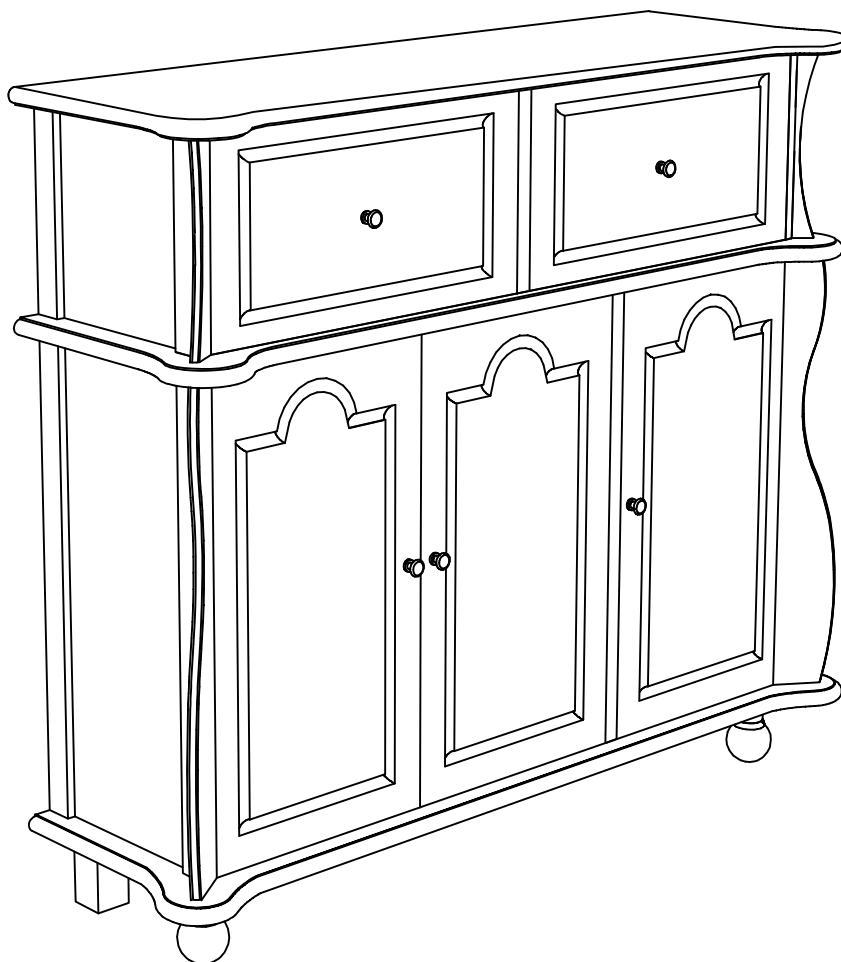


ASSEMBLY INSTRUCTIONS

Style #C1239 Console Table



NOTE TO CUSTOMERS:

- For ease and speed of assembly we recommend that before you commence each step of the assembly that you identify all the parts required to complete that step.
- We recommend that where possible you allow sufficient space to assemble the item as close as possible to the place where it will be once assembled.
- For the protection of your furniture we recommend that the product is placed on protected surfaces during assembly to prevent any damage.
- During assembly do not over tighten, as this may damage the product.
- Please ensure you retain all the product packaging until the item completely assembled.
- Please periodically check all fittings and re-tighten as necessary.
- Please never allow any liquids to remain on your furniture as absorption can cause the wood to warp or finish to de-laminate.
- It is recommended that this item should be assembled by two adults.

To insert a cam lock: (Please read below instructions before assembling)

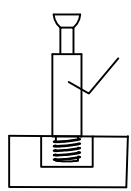
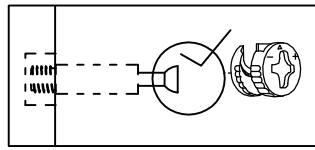


Diagram A



1. Insert cam screw into hole as shown in diagram A .

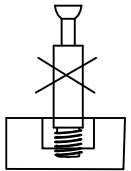
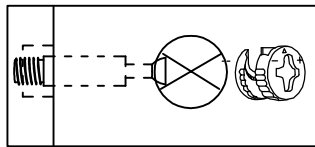


Diagram B



Make sure not to insert the cam screw:
Too deep as shown in figure B as this will cause the
cam screw to be misaligned and unable to
interlock properly.

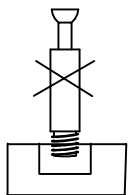
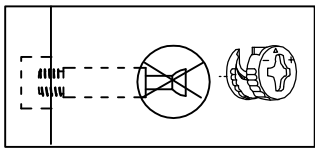
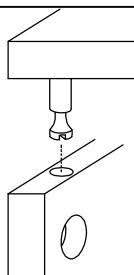


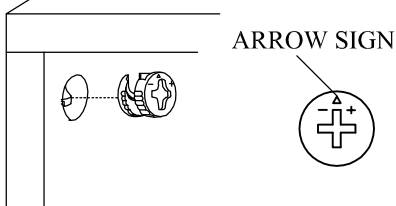
Diagram C



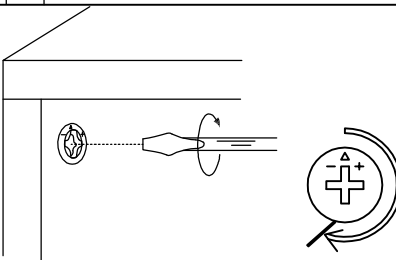
Also avoid inserting the cam screw too close to the
surface of the hole as shown in figure C, as this will
cause the cam lock to be too loose, and not interlock
properly.



2. Connect the panels together.



3. When inserting the cam lock make sure the arrow
of the cam lock faces the cam screw.



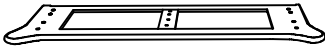

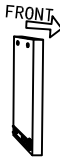

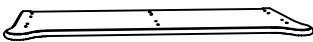

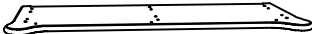

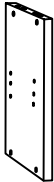
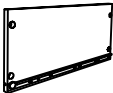
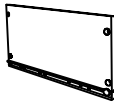
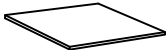
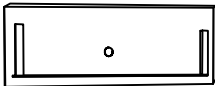

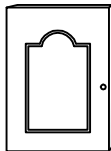
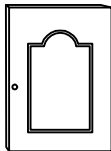
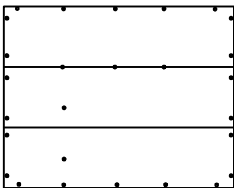
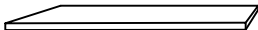
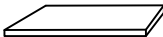


4. To tighten the cam lock turn the cam lock clockwise
90-180 degree or until the arrow is facing opposite
the place cam lock was inserted.

NOTE: DO NOT USE AN AUTOMATIC
SCREWDRIVER TO TIGHTEN CAM LOCKS.

Note:

- Read these instructions carefully before assembling.
- Tools required : Phillips screwdriver, flat screwdriver.
- Find a clean, smooth area on which to work , such as a carpet, in order to avoid scratching the wood surfaces.
- Wait to dispose of the packing material until assembly is complete and all parts and hardware are accounted for.
- Two or more people might be required for assembly.

Part List

<p>A1</p> <p>Quantity of 1</p>  <p>Top Panel</p>	<p>A2</p> <p>Quantity of 1</p>  <p>Upper Left Side Panel</p>	<p>A3</p> <p>Quantity of 1</p>  <p>Upper Divider</p>	<p>A4</p> <p>Quantity of 1</p>  <p>Upper Right Side Panel</p>
<p>A5</p> <p>Quantity of 1</p>  <p>Middle Panel</p>	<p>A6</p> <p>Quantity of 1</p>  <p>Lower Left Side Panel</p>	<p>A7</p> <p>Quantity of 1</p>  <p>Bottom Panel</p>	<p>A8</p> <p>Quantity of 1</p>  <p>Lower Right Side Panel</p>
<p>A9</p> <p>Quantity of 1</p>  <p>Lower Divider</p>	<p>A10</p> <p>Quantity of 2</p>  <p>Drawer Left Side Panel</p>	<p>A11</p> <p>Quantity of 2</p>  <p>Drawer Right Side Panel</p>	<p>A12</p> <p>Quantity of 2</p>  <p>Drawer Bottom Panel</p>
<p>A13</p> <p>Quantity of 2</p>  <p>Drawer Front Panel</p>	<p>A14</p> <p>Quantity of 2</p>  <p>Drawer Back Panel</p>	<p>A15</p> <p>Quantity of 1</p>  <p>Left Door</p>	<p>A16</p> <p>Quantity of 2</p>  <p>Right Door</p>
<p>A17</p> <p>Quantity of 1</p>  <p>Back Panel</p>	<p>A18</p> <p>Quantity of 1</p>  <p>Adjustable Shelf</p>	<p>A19</p> <p>Quantity of 1</p>  <p>Adjustable Shelf</p>	<p>A20</p> <p>Quantity of 2</p>  <p>Back Leg</p>
<p>A21</p> <p>Quantity of 2</p>  <p>Front Leg</p>			

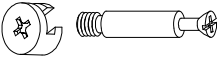




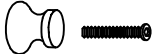

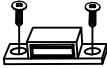


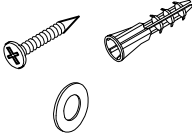
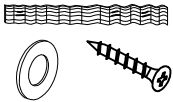


WARNING:

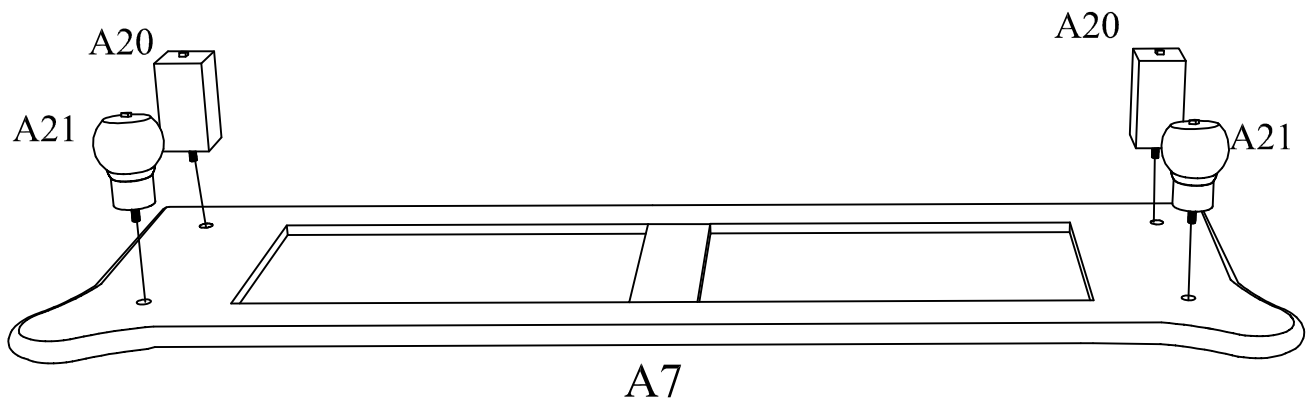
**Serious or fatal crushing injuries can occur from furniture tip-over.
To help prevent tip-over:**

- Place heaviest item in the lowest drawers.
 - Unless specifically designed to accommodate, do not set TVs or other heavy objects on top of this product.
 - Never allow children to climb or hang on drawers, doors or shelves.
 - Never open more than one drawer at a time.(OR)
 - Do not defeat or remove the drawer interlock system.
- Use of tip-over restraints may only reduce, but not eliminate the risk of tip-over.

Hardware List

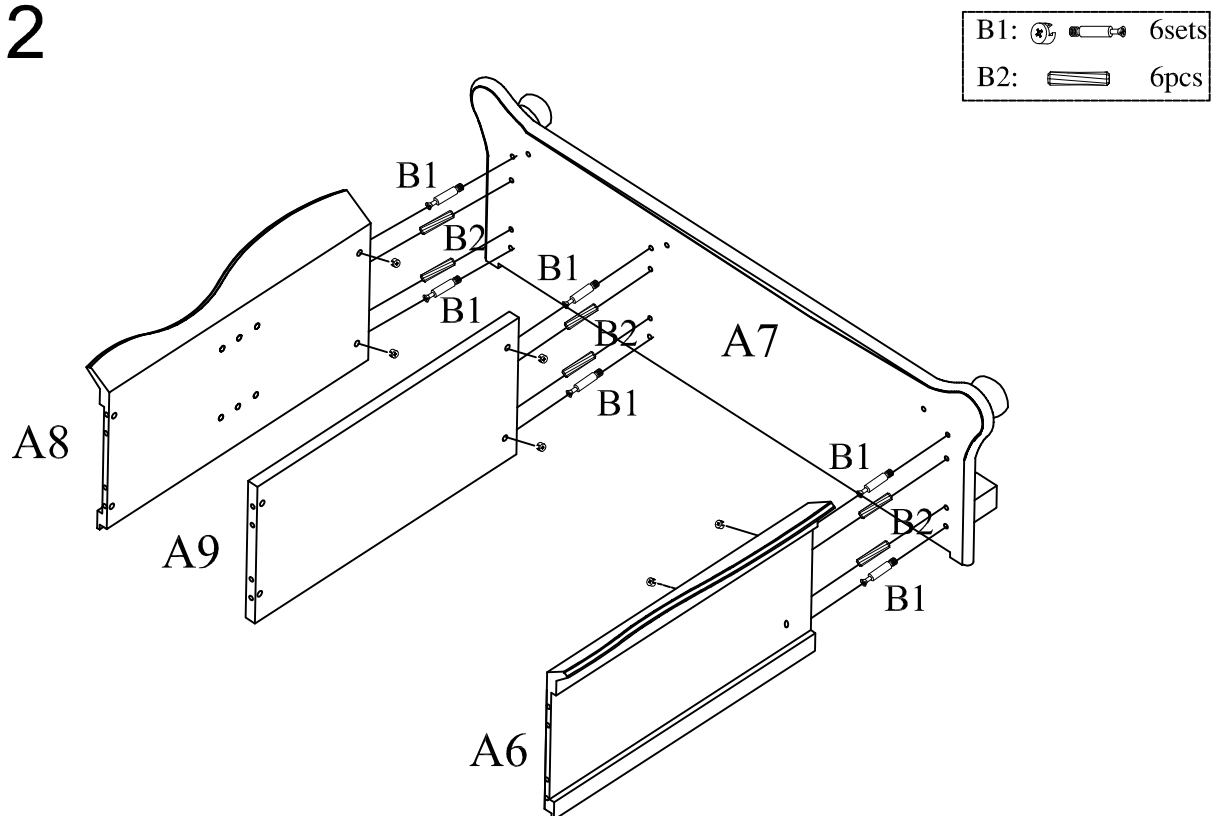
B1  Camlock Quantity of 18	B2  Wood dowel Quantity of 24	B3  Screw Quantity of 16
B4  Screw Quantity of 6	B5  Shelf Support Quantity of 8	B6  Knob with Bolt Quantity of 5
B7  Screw Quantity of 27	B8  Magnet with Screw Quantity of 1	B9  Magnet with Screw Quantity of 1
B10  Pin Quantity of 6	B11  Anchor with Screw Quantity of 1	B12  Anti-tip Kit Quantity of 1

Step 1





Tighten Legs A20 & A21 to the bottom of Bottom Panel A7.

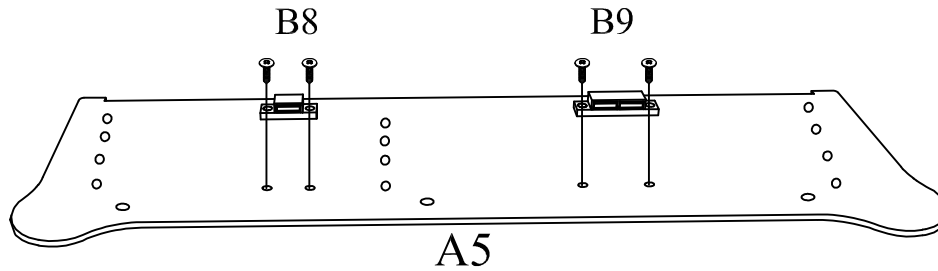
Step 2



Assemble Lower Side Panels A6 & A8 and Lower Divider A9 to Bottom Panel A7 using Camlocks B1 and Wood Dowels B2.



Step 3

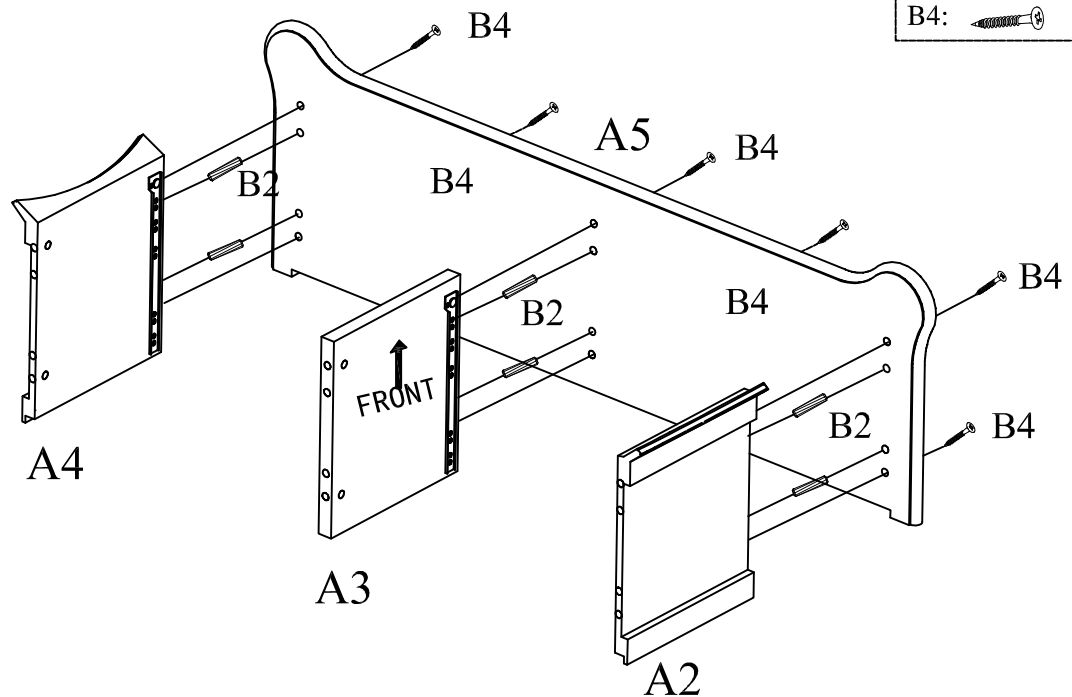
B8:		1set
B9:		1set



Attach Magnets B8&B9 to the bottom of Middle Panel A5 using included screws.




Step 4

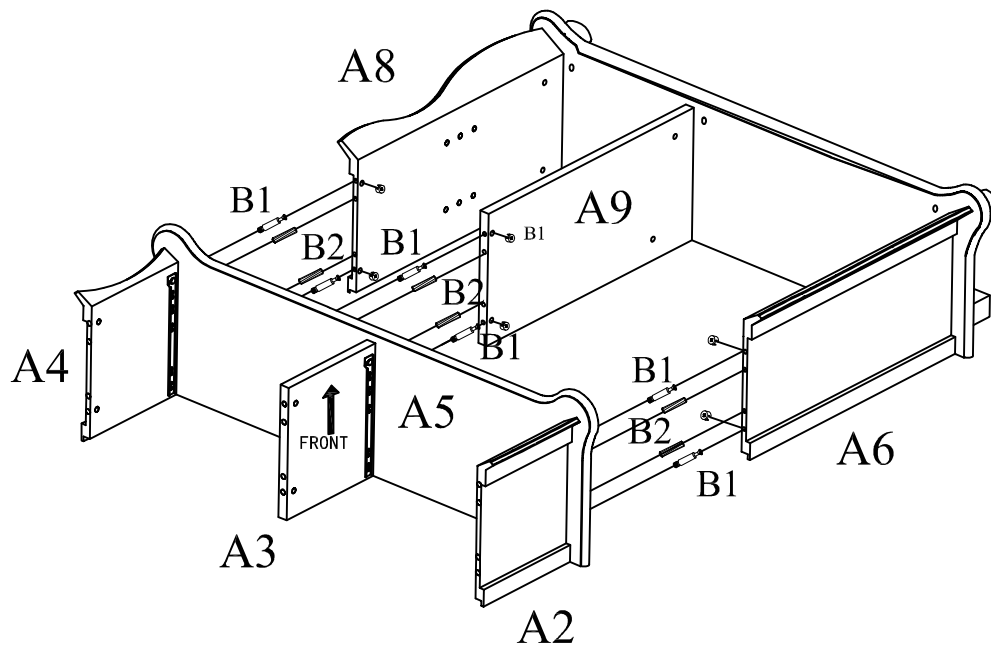
B2:		6pcs
B4:		6pcs



Assemble Upper Side Panels A2 & A4 and Upper Divider A3 to Middle Panel A5 using Wood Dowels B2 and Screws B4.




Step 5

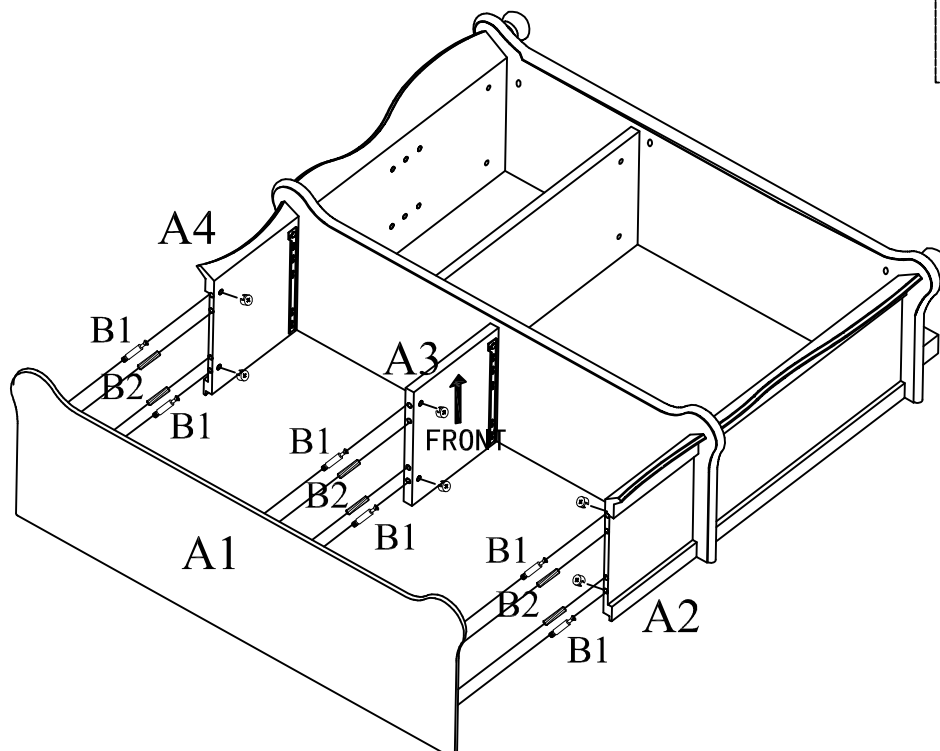
B1:			6sets
B2:			6pcs



Assemble Lower Side Panels A6 & A8 and Lower Divider A9 to Middle Panel A5 using Camlocks B1 and Wood Dowels B2.

Step 6

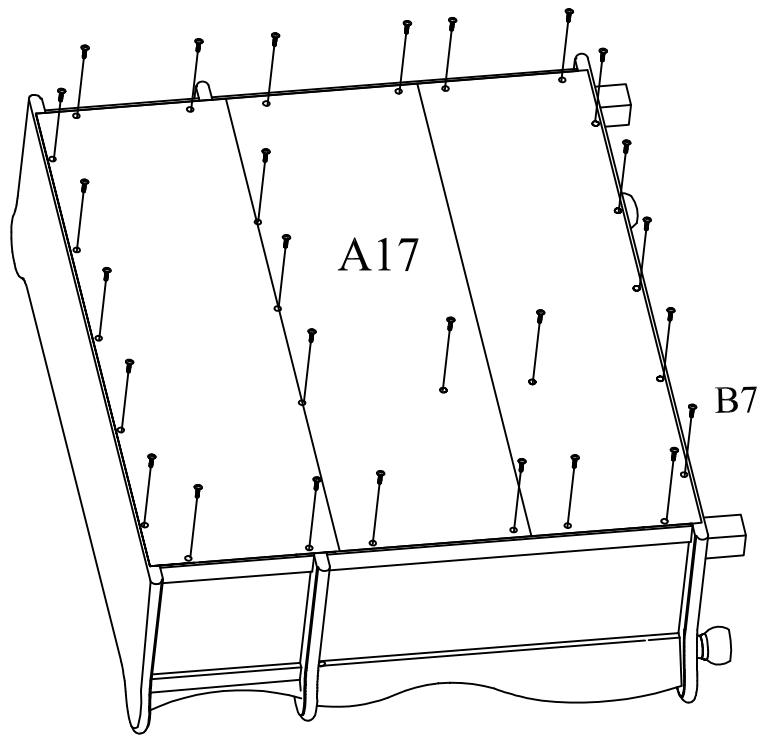
B1:			6sets
B2:			6pcs



Assemble Top Panel A1 to Upper Side Panels A2 & A4 and Upper Divider A3 using Camlocks B1 and Wood Dowels B2.

Step 7

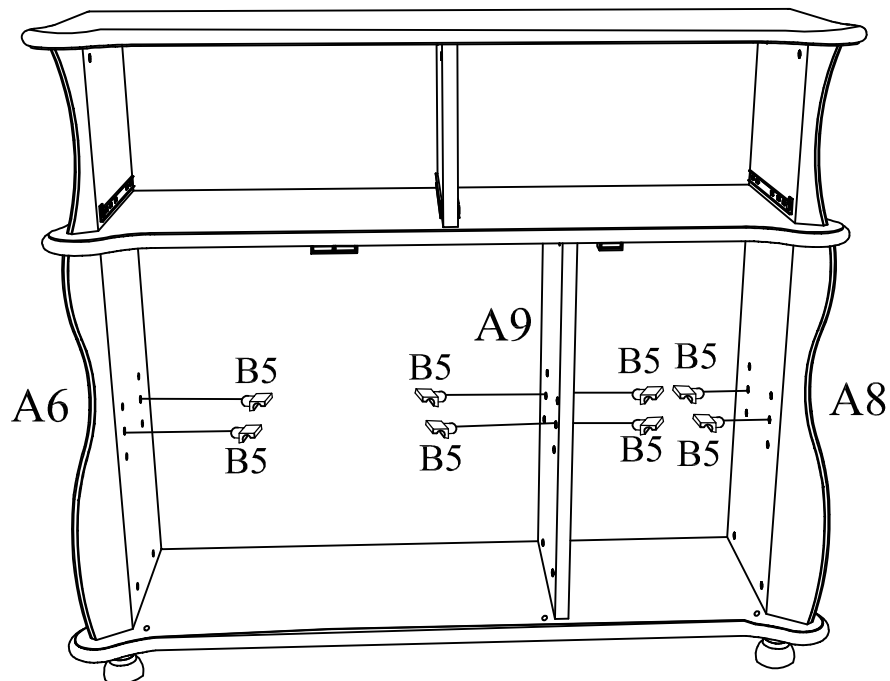
B7:  27pcs



Attach Back Panel A17 to the back of the unit using Screws B7.

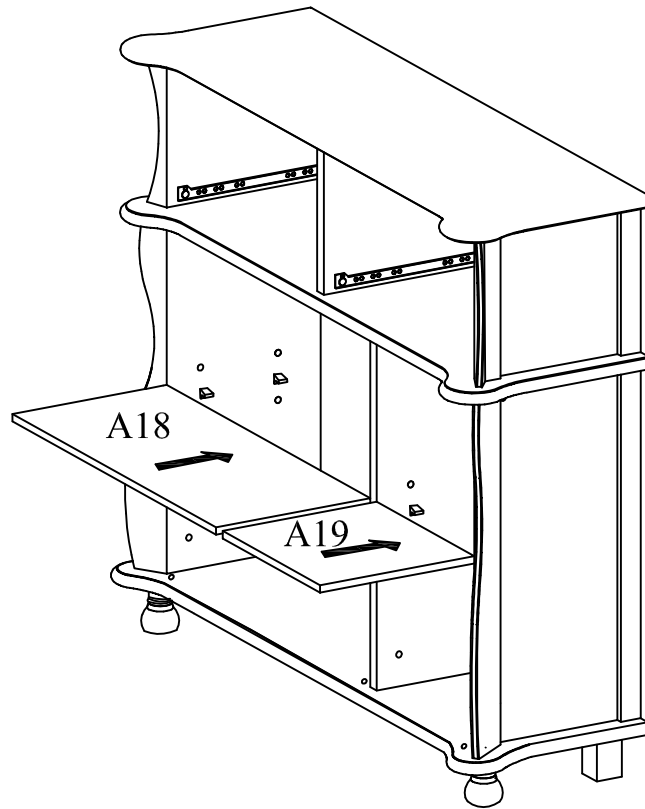
Step 8

B5:  8pcs



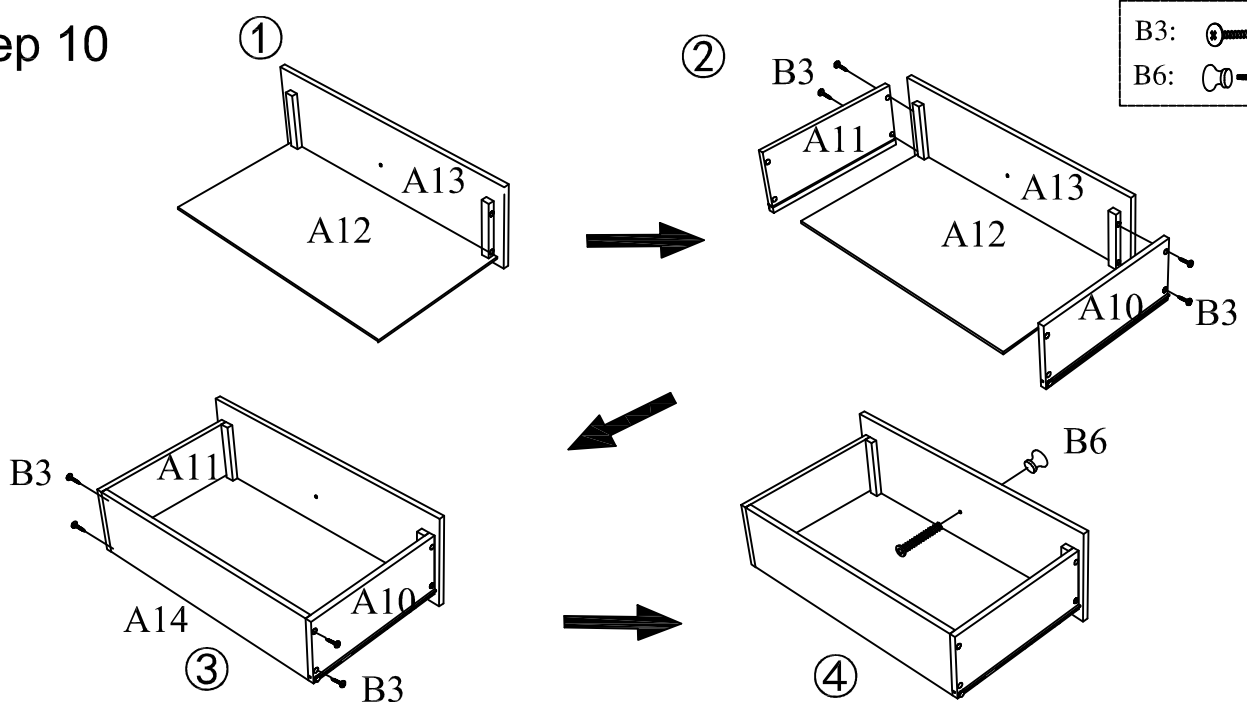
Insert Shelf Supports B5 into the holes of Lower Side Panels A6 & A8 and Lower Divider A9.

Step 9



Place Adjustable Shelves A18 & A19 onto Shelf Supports B5.

Step 10

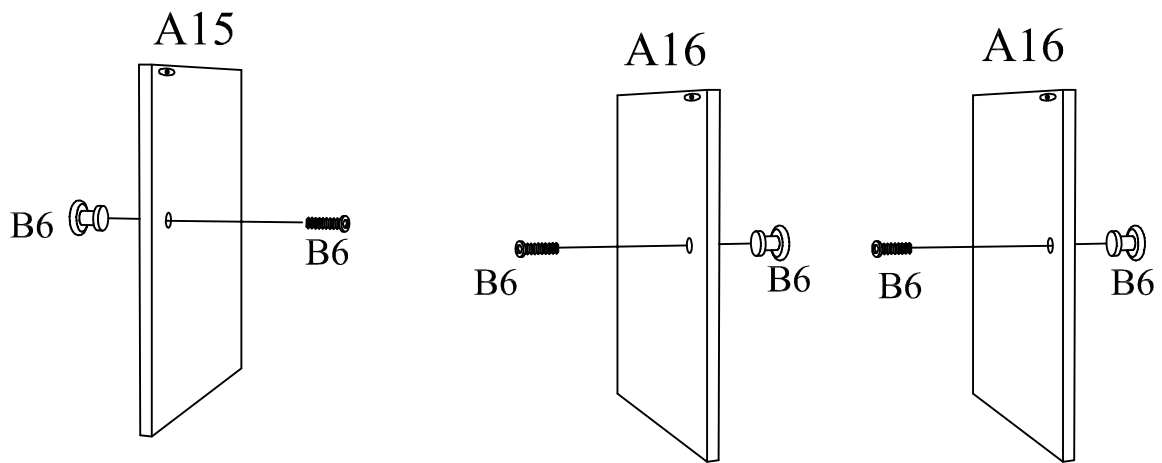


X2

- 1).Insert Drawer Bottom Panel A12 into the grooves on Drawer Front Panel A13.
- 2).Assemble Side Panels A10&A11 to Drawer Front Panel A13 using Screws B3.
- 3).Assemble Drawer Back Panel A14 to Side Panels A10&A11 using Screws B3.
- 4).Attach Knob B6 to Drawer Front Panel A13 using included bolt.

Step 11

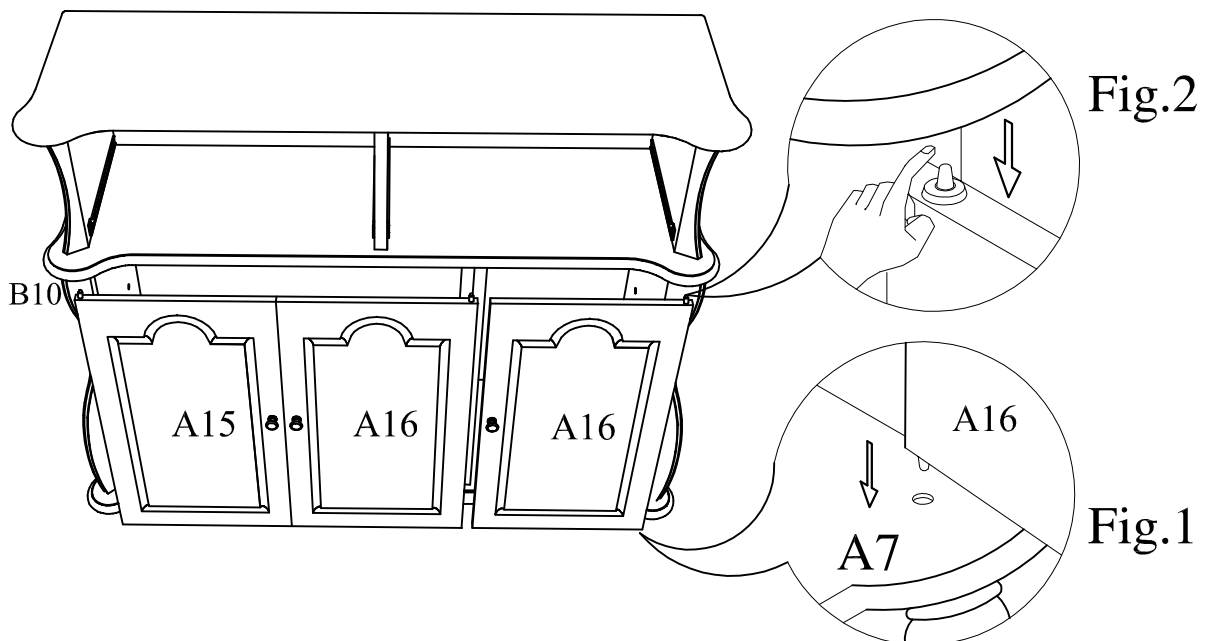
B6:   3sets



Attach Knobs B6 to Doors A15&A16 using included bolts.

Step 12

B10:  6pcs



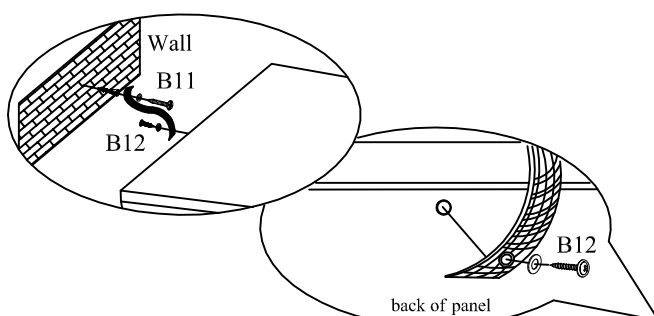
- 1).Connect Right Door A16 to Bottom Panel A7 as above Fig.1.
- 2).Press the upper pin on Right Door A16 see Fig.2. and insert Right Door A16 carefully into the cabinet with the upper pin popping up into the holes of Middle Panel A5.
- 3).Repeat above steps to assemble other doors.


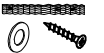
Step 13

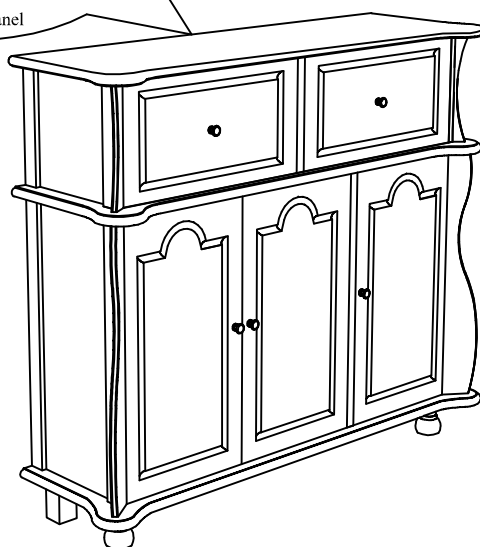


Insert the drawers as shown above.

Step 14

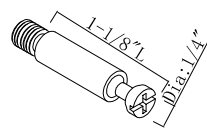
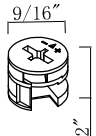
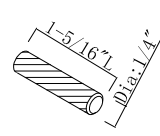
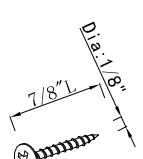
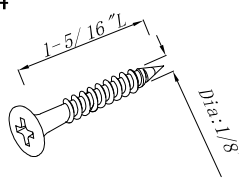
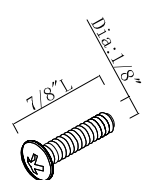
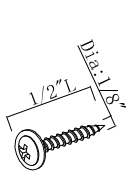
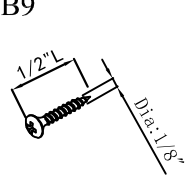
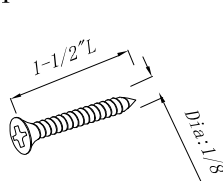
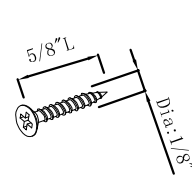


B11:		1set
B12:		1set



Attach the nylon strap of Anti-tip Kit B12 to the back side of Top Panel A1 through Back Panel A17, then attach another end of nylon strap of Anti-tip Kit B12 to the wall using Anchor and Screw B11 as shown above.

APPENDIX: Dimension of Hardwares in this AI.

<p>B1</p>  <p>Cam-bolt</p>	 <p>Cam-Lock</p>	<p>B2</p>  <p>Wood Dowel</p>	<p>B3</p>  <p>Screw</p>
<p>B4</p>  <p>Screw</p>	<p>B6</p>  <p>Bolt</p>	<p>B7</p>  <p>Screw</p>	<p>B8&B9</p>  <p>Screw</p>
<p>B11</p>  <p>Screw</p>	<p>B12</p>  <p>Screw</p>		