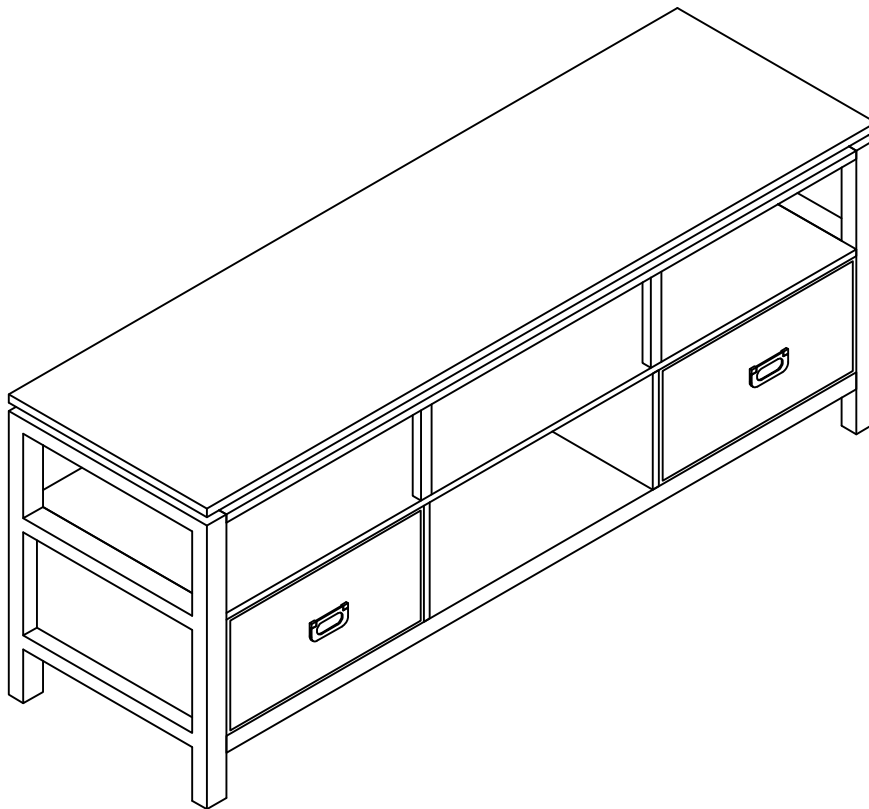


ASSEMBLY INSTRUCTIONS

Style# E1055 & E1059
TV Stand



NOTE TO CUSTOMERS:

- For ease and speed of assembly we recommend that before you commence each step of the assembly that you identify all the parts required to complete that step.
- We recommend that where possible you allow sufficient space to assemble the item as close as possible to the place where it will be once assembled.
- For the protection of your furniture we recommend that the product is placed on protected surfaces during assembly to prevent any damage.
- During assembly do not over tighten, as this may damage the product.
- Please ensure you retain all the product packaging until the item completely assembled.
- Please periodically check all fittings and re-tighten as necessary.
- Please never allow any liquids to remain on your furniture as absorption can cause the wood to warp or finish to de-laminate.
- It is recommended that this item should be assembled by two adults.

To insert a cam lock: (Please read below instructions before assembling)

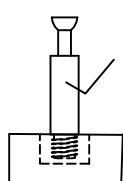
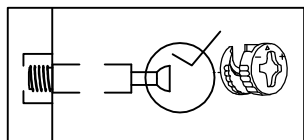


Diagram A



1. Insert cam screw into hole as shown in diagram A .

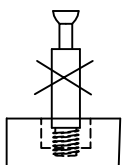
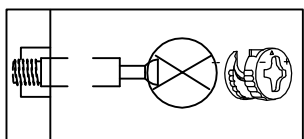


Diagram B



Make sure not to insert the cam screw:
Too deep as shown in figure B as this will cause the
cam screw to be misaligned and unable to
interlock properly.

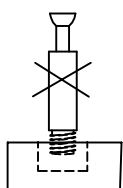
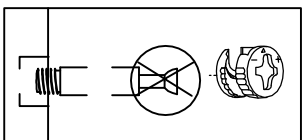
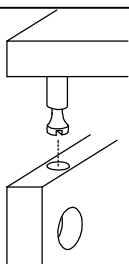


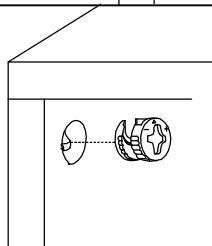
Diagram C



Also avoid inserting the cam screw too close to the
surface of the hole as shown in figure C, as this will
cause the cam lock to be too loose, and not interlock
properly.



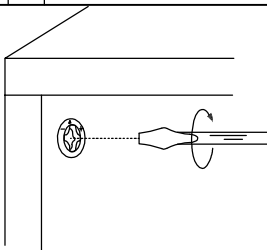
2. Connect the panels together.



ARROW SIGN



3. When inserting the cam lock make sure the arrow
of the cam lock faces the cam screw.



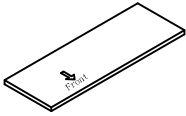
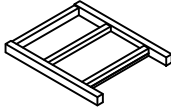
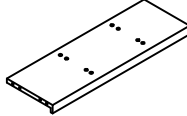
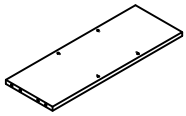
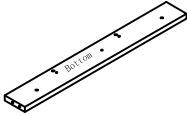
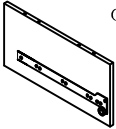
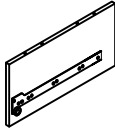
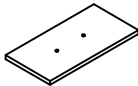
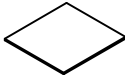
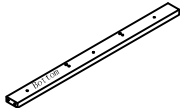
4. To tighten the cam lock turn the cam lock clockwise
90-180 degree or until the arrow is facing opposite
the place cam lock was inserted.

**NOTE: DO NOT USE AN AUTOMATIC
SCREWDRIVER TO TIGHTEN CAM LOCKS.**

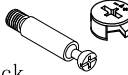
Note:

- Read these instructions carefully before assembling.
- Tools required : Phillips screwdriver, flat screwdriver.
- Find a clean, smooth area on which to work , such as a carpet, in order to avoid scratching the wood surfaces.
- Wait to dispose of the packing material until assembly is complete and all parts and hardware are accounted for.
- Two or more people might be required for assembly.

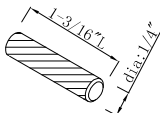
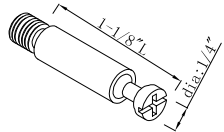
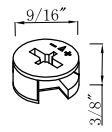
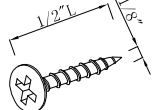
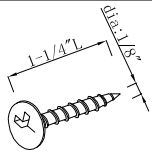
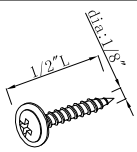
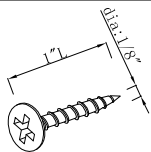
Part List

A1 Quantity of 1  Top Panel	A2 Quantity of 2  Side Frame (L&R)	A3 Quantity of 1  Bottom Panel	A4 Quantity of 1  Shelf Panel
A5 Quantity of 1  Front Upper Apron	A6 Quantity of 1  Divider (Left)	A7 Quantity of 1  Divider (Right)	A8 Quantity of 2  Back Panel
A9 Quantity of 4  Support	A10 Quantity of 2  Drawer Front Panel	A11 Quantity of 2  Drawer Left Side Panel	A12 Quantity of 2  Drawer Right Side Panel
A13 Quantity of 2  Drawer Back Panel	A14 Quantity of 2  Drawer Bottom Panel	A15 Quantity of 1  Leg	A16 Quantity of 1  Back Upper Apron

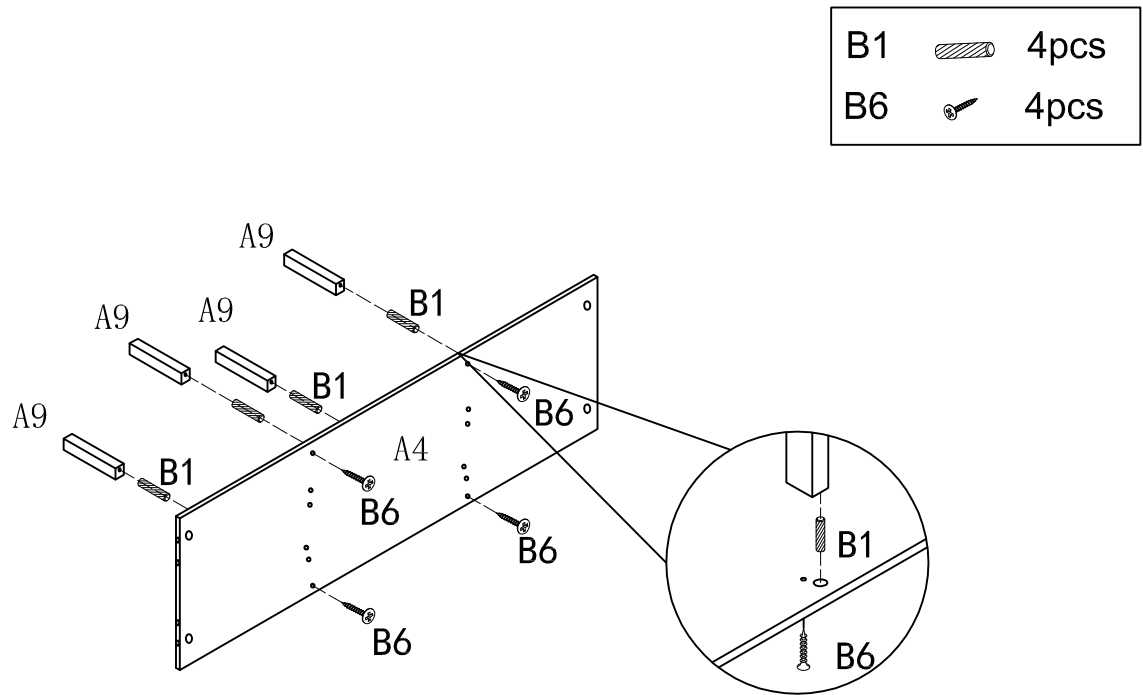
Hardware List

B1 Quantity of 38  Wood Dowel	B2 Quantity of 16  Cam-Lock	B3 Quantity of 2  Handle with Screw	B4 Quantity of 10  Screw
B5 Quantity of 20  Screw	B6 Quantity of 24  Screw		

APPENDIX: Dimension of Hardwares in this AI.

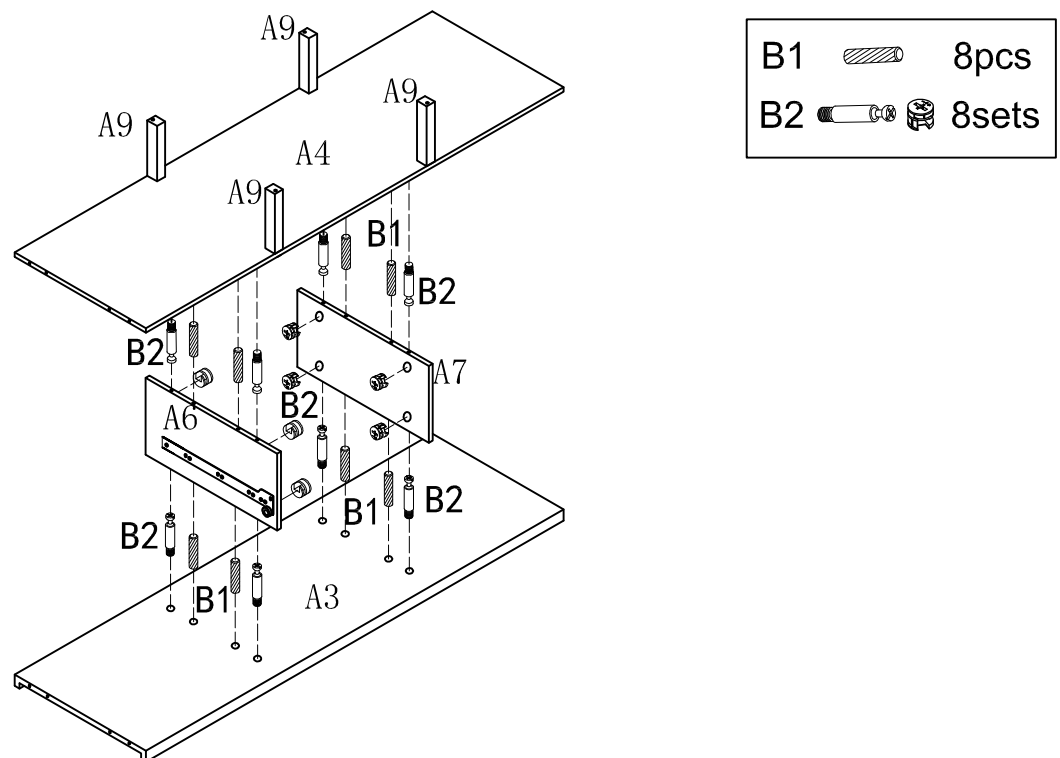
B1  Wood Dowel	B2  Cam-bolt	B3  Cam-Lock	B3  Screw
B4  Screw	B5  Screw	B6  Screw	

STEP 1



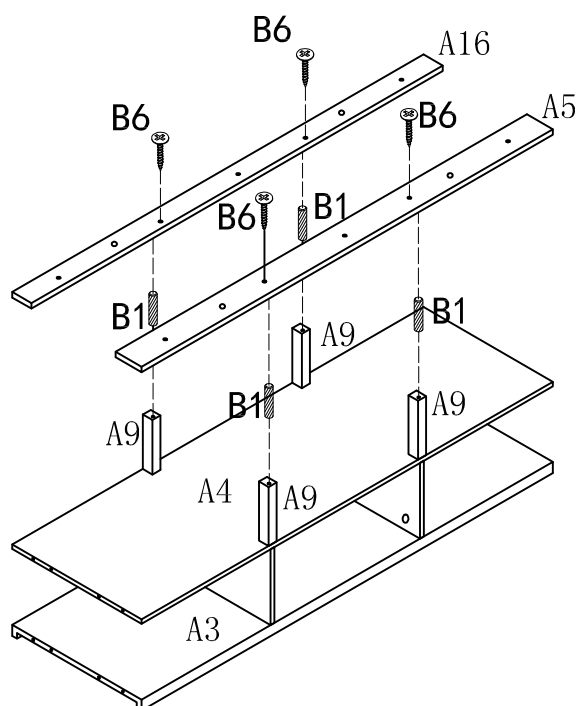
Assemble Supports A9 to Shelf A4 using Wood Dowels B1 and Screws B6 as shown above.

STEP 2



Assemble Shelf A4 and Bottom Panel A3 to Dividers A6 & A7 using Wood Dowels B1 and Camlocks B2 as shown above.

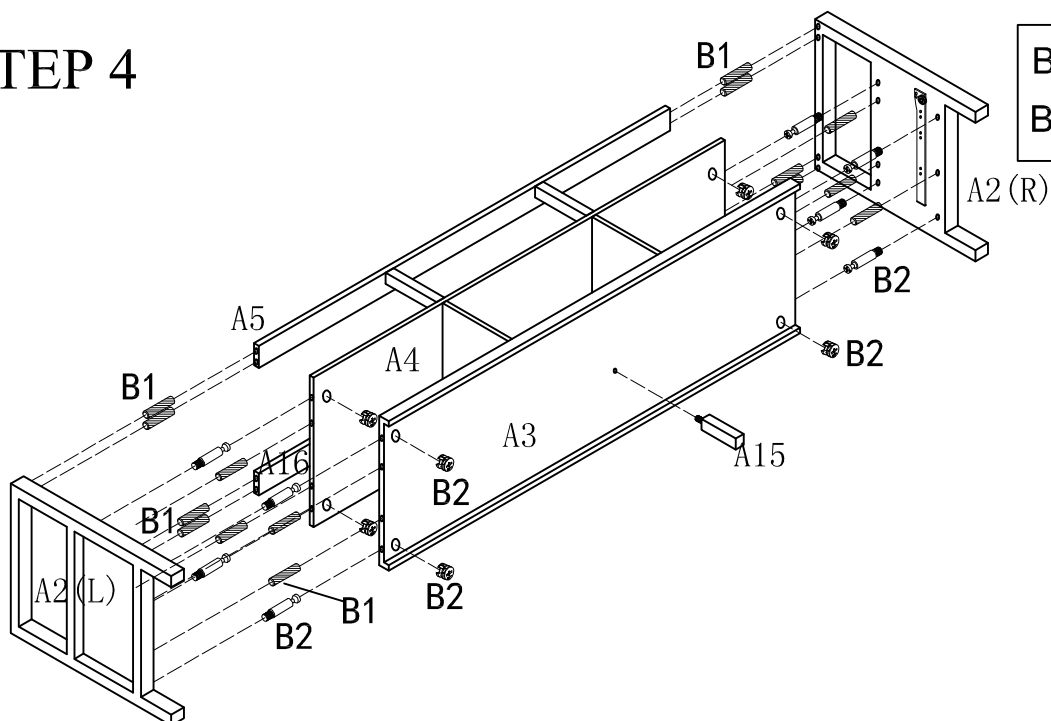
STEP 3

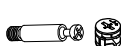


B1		4pcs
B6		4pcs

Assemble Upper Aprons A5 & A16 to Supports A9 using Wood Dowels B1 and Screws B6 as shown above.

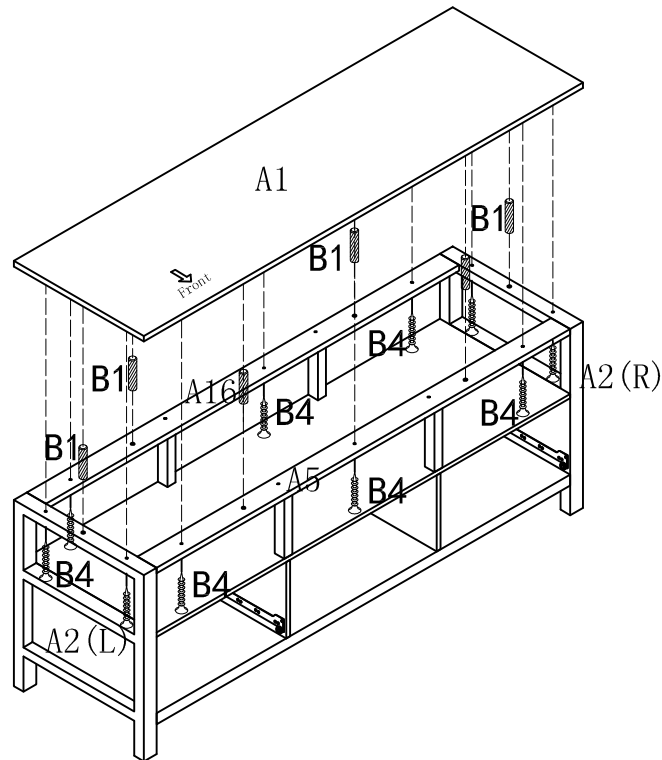
STEP 4



B1		16pcs
B2		8sets

- 1). Assemble Side Frames A2(L&R) to Bottom Panel A3, Shelf A4, Upper Aprons A5 & A16 using Wood Dowels B1 , Camlocks B2 as shown above.
- 2). Attach Leg A15 to the bottom of Bottom Panel A3.

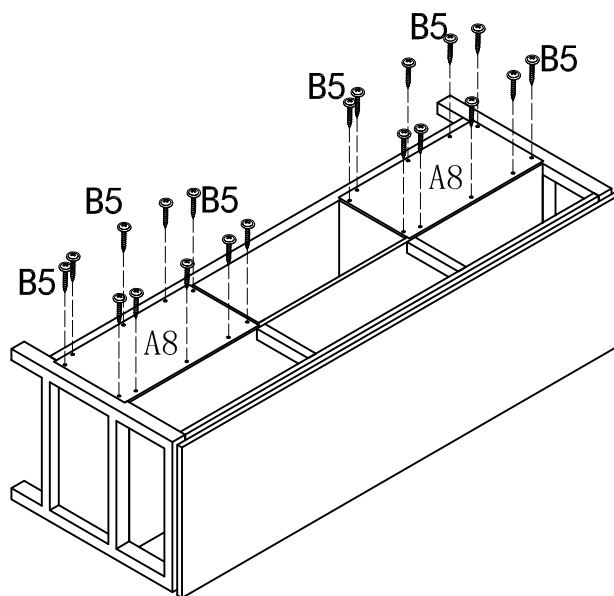
STEP 5



B1		6pcs
B4		10pcs

Assemble Top Panel A1 to Side Frame A2(L&R), Upper Apron A5 & A16 using Wood Dowels B1 and Screws B4 as shown above.

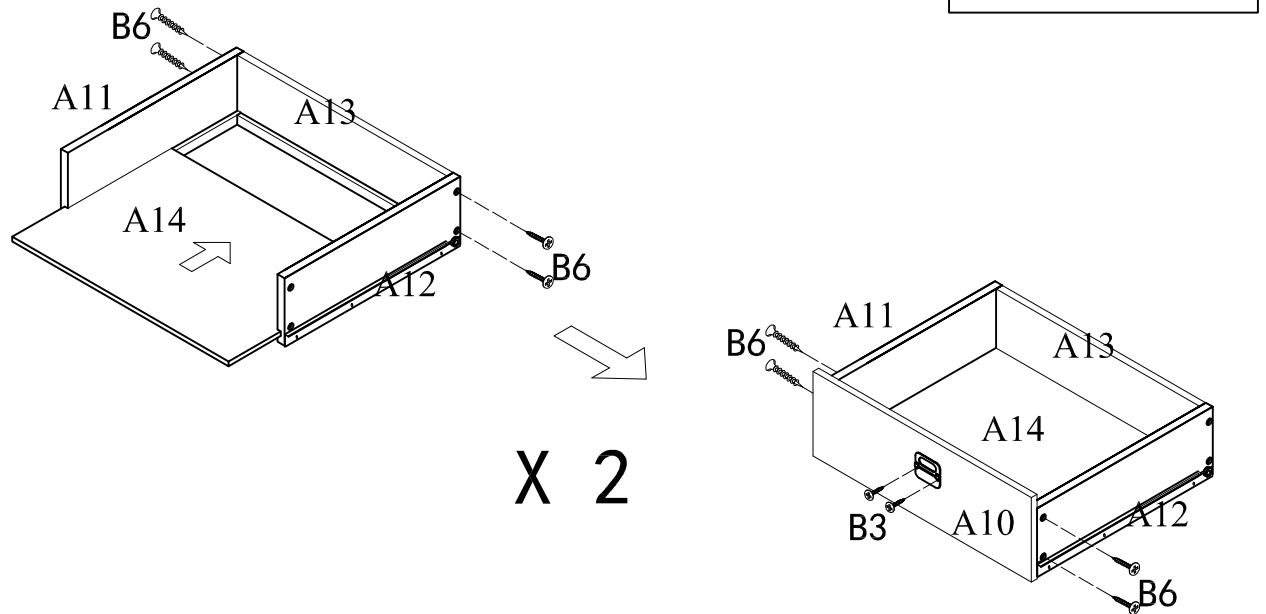
STEP 6



B5		20pcs
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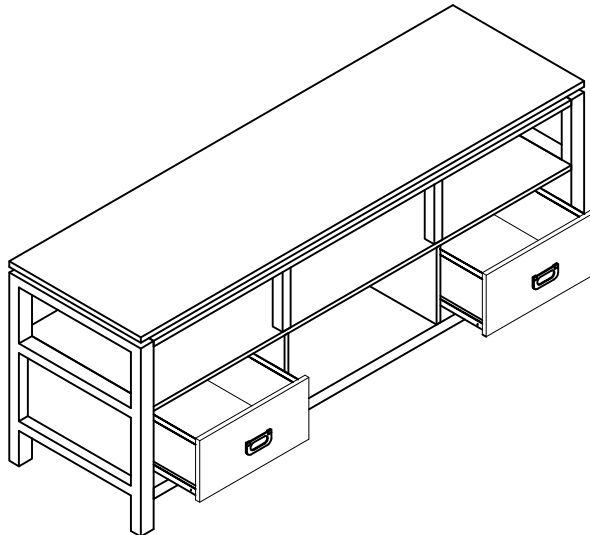
Attach Back Panels A8 to the back of unit using Screws B5 as shown above.

STEP 7



- 1). Assemble Drawer Side Panels A11 & A12 to Drawer Back Panel A13 using Screws B6.
- 2). Insert Drawer Bottom Panel A14 into the grooves on the Drawer Side Panels A11 & A12, Drawer Back Panel A13.
- 3). Assemble Drawer Front Panel A10 to Drawer Side Panels A11 & A12 using Screws B6.
- 4). Attach Drawer Handle B3 to Drawer Front Panel A10 using included bolts.
- 5). Repeat above steps to assemble the other drawer.

STEP 8



Insert Drawers into the unit as shown above.